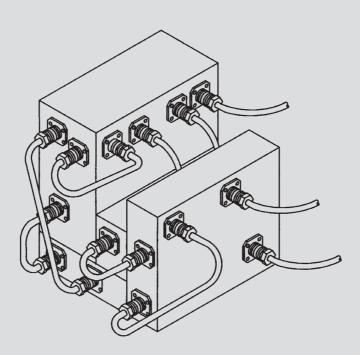


# BIVIA



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**APPENDIX** 

# **BMA Applications & Features**



**BMA** (Blind Mate-A) push-on connectors were developed for interconnecting microwave modules, using direct mount or floating rear mount. They were created almost 30 years ago and are used in several programs. Today they are mostly replaced by the newer push-on connector designs. **BMA** connectors meet microwave requirements, combined with the multiple interconnecting option. The connectors can be integrated into, or attached to the housing of the component. **BMA** connectors are used for packaging and interconnecting those power microwave modules, drawers and racks in state-of-the-art systems that do not allow longer system down time. **BMA** push-on connectors allow replacement of faulty high power microwave modules within seconds. To secure the modules, a typical method of interlocking is using lock screws.

**BMA** (Blind Mate-A) female connectors are available, offering radial misalignment with the mating plug connector. A spring mechanism separates the connector interface from the flange housing and allows floating for blind mating purposes.

**BMA** (Blind Mate-A) connectors are designed for moderate power at higher frequencies, operating to 22.0 GHz.

**BMA** (Blind Mate-A) connectors are also available as cable connectors for several standard **semi-rigid** cables, **low density semi-rigid** cables, standard **flexible** cables and **low density flexible** cables. The availability of **BMA** connectors allows easy interconnection of microwave components. Standard units are available in bulkhead or panel mount designs for solder and/or compression clamp attachment. Female cable connectors can be obtained in float or rigid mount. **BMA** float mount connectors are ideally suited for axial and radial misalignment. They employ a spring mechanism that separates the connector interface from the flange housing and allows the floating. Radial float mount connectors are used for applications requiring a radial misalignment of more than +/- 0.02 inches (0.5mm).

Test equipment is usually not supplied with **BMA** test port connectors. Therefore an adequate number of between series instrument grade adapters to other important connector series are available, such as N and SMA.

Spectrum Elektrotechnik GmbH is a very innovative company, offering special services in engineering in order to meet the customer's needs to perfection.

Spectrum Elektrotechnik GmbH has developed the **SBX** (Spectrum-Blind Mate-X) push-on connectors and the the **SBY** (Spectrum-Blind Mate-Y) push-on connectors for interconnecting high power microwave modules, using direct mount or floating rear mount.

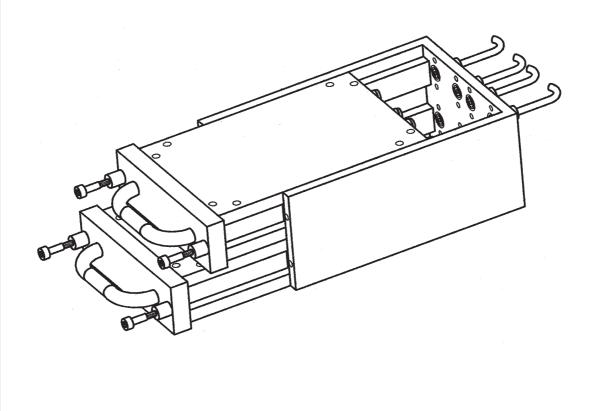
Spectrum Elektrotechnik GmbH manufactures the **SMP** (Sub-Miniature-Push-On) connector, which is a 2.4 mm connector, using solid dielectric interface. And Spectrum has developed calibration kits for the SMP connector series to be used with the ANA's of HP and Wiltron.



# **Applications & Features, Type BMA**

When using blind mate connectors in an application, careful consideration has to be given to choosing the right connector series, the appropriate connector model within that series, and the correct mounting features. Spectrum Elektrotechnik Gmbh does offer besides the **BMA** series, also **SBX**, **SBY** and **SMP** blind mate connectors, and all those series are shown in this Handbook. This makes it easy for the customer to identify the best connector or connectors for his system. A system also may use several or all of the blind mate connectors offered. Important parameters for identifying the proper connector and its series are:

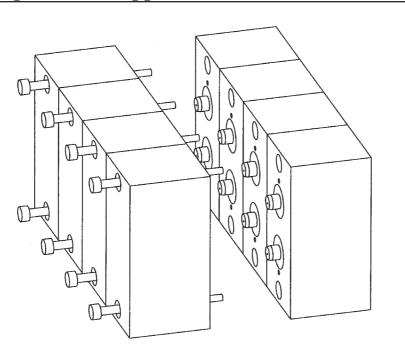
- \* Power requirement
- \* Operating frequency
- \* RIGID OR FLOAT MOUNT CONNECTORS
- \* Connector-to-connector fixed tolerances
- \* Connector-to-connector float tolerances
- \* MATING FORCES
- \* FLOAT MOUNT SPRING LOADING
- \* CONNECTOR PACKAGING DENSITY IN MULTIPLE CONNECTOR ARRAYS
- \* PANEL DEFLECTION



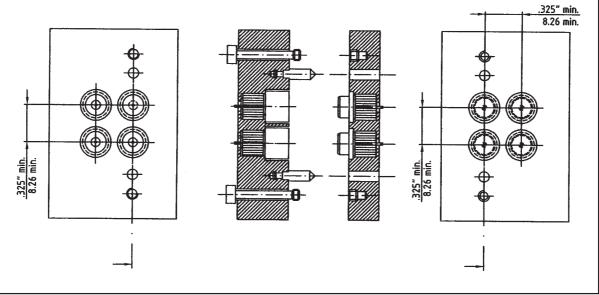
micke98/hma nm

# BMA Rigid Mount Applications & Features Spectrum



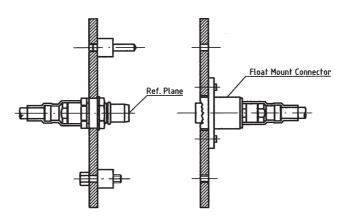


For applications such as modularized MIC to MIC packages, rigid mount connectors are recommended, as dense packaging is usually required, and relatively tight tolerances can be held. The axial and radial float tolerances of the BMA interface is used to accommodate misalignment. A typical method of interlocking modules is using jack screws, as shown.

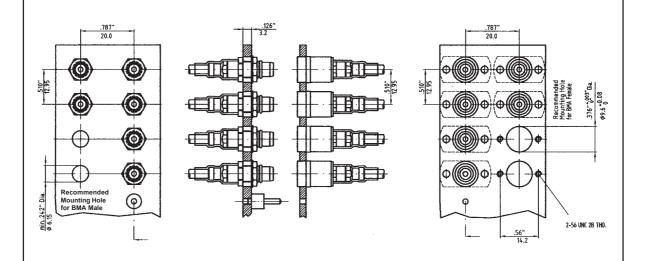


# Spectrum Spectrum

# Float Mount Applications & Features, Type BMA



**BMA** (Blind Mate-A) female connectors are available, offering radial misalignment with the mating plug connector. A spring mechanism separates the connector interface from the flange housing and allows floating for blind mating purposes. The spring mechanism is aligning the mating connectors, therefore the forces are transmitted to the mounting panel. Under extreme mismatch conditions the mating forces can be considerably high when using several connectors. This can cause bowing of the mounting panel.

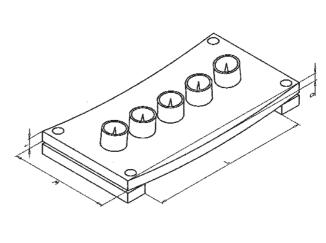


The possible packaging of an array of float mount BMA connectors is illustrated above. The typical method of interlocking modules by using jack screws, is demonstrated as well.

# BMA Rigid & Float Mount Applications & Features Spectrum



When using several BMA blind mate connectors at a component, on a module to motherboard or rack or panel application, the design must take into consideration the interface mating forces to engage and disengage the connectors, and the spring pre-load forces in floating mount cases. Disregarding this, distortion of mounting plates and panels can occur, preventing proper mating of the connectors, resulting into degraded performance of the component. Considering the panel or motherboard as a beam under deflection can be used as a good approximation for calculating the amount of distortion or bowing. But it has to be noted that the formulas and tables given below and to the right are not taken into consideration when forces are being applied from different angles, or operation in the event of additional stress because of the occurrence of multiple forces.

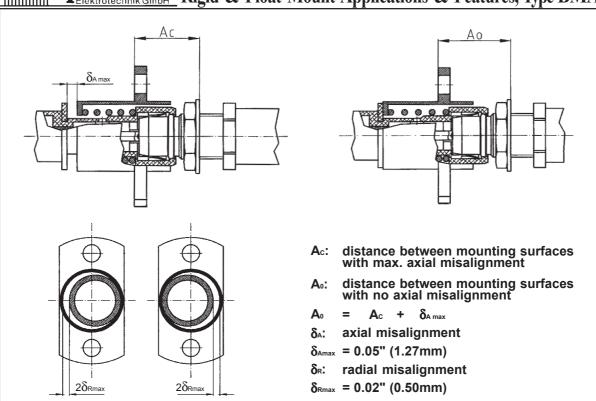




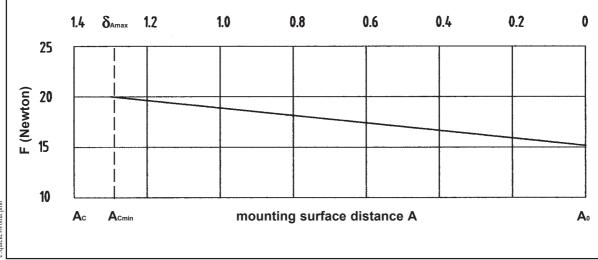
	ial			

Matarial	Yield St	rength R <sub>y</sub>	Modulus of	f Elasticity E
Material	PSI	N/mm²	PSI	N/mm <sup>2</sup>
Al Mg 3	10,20014,500	70 100	10.3 x 10 <sup>6</sup>	71,000
Al Mg 4.5 Mn	18,100	125	10.2 x 10 <sup>6</sup>	70,000
Al Mg Si 0.5	23,200	160	10.2 x 10 <sup>6</sup>	70,000
Al Mg Si 1	16,00037,000	110255	10.2 x 10 <sup>6</sup>	70,000
Al Mg Si Pb	40,000	275	10.2 x 10 <sup>6</sup>	70,000
X5 CrNi 18 9 (1.4301)	50,800	350	30.5 x 10 <sup>6</sup>	210,000
X12 CrNiS 18 8 (1.4305)	58,100	400	30.5 x 10 <sup>6</sup>	210,000
X10 CrNiMoTi 18 10 (1.4571)	138,000	950	30.5 x 10 <sup>6</sup>	210,000
Fe 360 B (St 37-2)	34,100	235	30.5 x 10 <sup>6</sup>	210,000
Fe 590-2 (St 60-2)	48,600	335	30.5 x 10 <sup>6</sup>	210,000

# Spectrum Rigid & Float Mount Applications & Features, Type BMA



**BMA** (Blind Mate-A) female connectors are available, offering radial misalignment with the mating plug connector. A spring mechanism separates the connector interface from the flange housing and allows floating for blind mating purposes. The spring mechanism is aligning the mating connectors, therefore the forces are transmitted to the mounting panel. Under extreme mismatch conditions the mating forces can be considerably high when using several connectors. This can cause bowing of the mounting panel.



# **BMA Rigid & Float Mount Applications & Features**

Spectrum Elektrotechnik GmbH
Elektrotechnik GmbH

8		ount rippications co	Formulae
Ultimate Moment of Resistance	$M_{_{\rm U}}$ $\left[ mm^3 \right]$	$M_u = \frac{wt^2}{6}$	<ul><li>w = width of the panel [mm]</li><li>t = thickness of the panel[mm]</li></ul>
Moment of a Beam	I [mm³]	$I = \frac{wt^3}{12}$	<ul><li>w = width of the panel mm]</li><li>t = thickness of the panel [mm]</li></ul>
Maximum Deflection	D [mm]	$D < \frac{\sum F_b L^3}{48 E I}$	$\Sigma F_D$ = Sum of all forces applied to the plate [N]  L = Length of the panel [mm]  E = Modulus of Elasticity $\left[\frac{N}{mm^2}\right]$ I = Moment of Inertia [mm <sup>4</sup> ]
Ultimate Tensile Stress	$O\left[\frac{N}{mm^2}\right]$	$o < \frac{\sum F_{\text{D}} L}{4 M_{\text{u}}}$ The tensile stress must be less than the yield strength.	$\Sigma F_D$ = Sum of all forces applied to the panel [N] $L$ = Length of the panel [mm] $M_u$ = Ultimate Moment of Resistance [mm³]

# **EXAMPLE, USING 4 PIECES FLOAT MOUNT BMA CONNECTORS:**

# Mating Force of BMA: 3.4 N

$$\sum F_{M(4 \text{ connectors})} = 4 \times 3.4 \text{N} = 13.6 \text{ N}$$

But: The maximum force for 1.27 mm axial misalignement, which is the maximum possible displacement, reads 20N, as shown in the diagram on page 33. Therefore the greater displacement force will be used in the following calculations instead:

Max. Displacement Force of BMA: 20.0 N

 $\sum$  F<sub>D(4 connectors)</sub> = 4 x 20N = 80 N

Aluminum mounting panel of Al Mg Si 0.5:

 $L \times W \times t = 100 \text{mm} \times 12.7 \text{mm} \times 6.35 \text{mm}.$ 

Modulus of Elasticity:

 $E = 70,000 \text{ N/mm}^2$ 

Yield Strength:

 $R_v = 160 \text{ N/mm}^2$ , as shown in the table.

UltimateMoment of Resistance: 
$$M_u = \frac{wt^2}{6} = \frac{12.7 \text{mm x } (6.35 \text{mm})^2}{6} = 85.3 \text{ mm}^2$$

Moment of a Beam:

$$I = \frac{wt^3}{12} = \frac{12.7 \text{mm x } (6.35 \text{mm})^3}{12} = 271.0 \text{ mm}^4$$

**Maximum Deflection:** 

D 
$$< \frac{\sum F_D L^3}{48 E I} = \frac{80.0 N \times (100 mm)^3}{48 \times 70,000 N/mm^2 \times 271.0 mm^4} = 0.09 mm$$

**Ultimate Tensile Stress:** 

$$O < \frac{\sum F_D L}{4 M_U} = \frac{80.0 N \times 100 mm}{4 \times 85.3 mm^3} = 23.4 N/mm^2$$

The maximum deflection calculated in this example is less than the max. allowable axial misalignment of 1.27mm, as allowed by definition for the BMA float mount. Additional, in the calculation it is assumed that the forces of all 4 connectors are applying in the center of the panel. Therefore additional forces, as contributed by radial misalignment, transverse and shearing forces may be disregarded. The use of the panel choosen in this example for 4 BMA's seems to be very safe for this application.



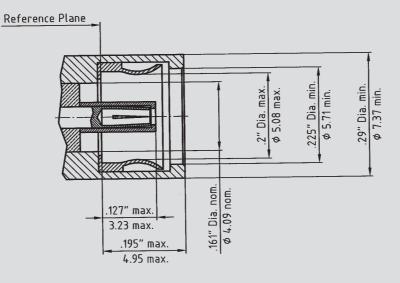
# Specifications, Type BMA

The specifications below are general specifications for all BMA connectors. Specific Data for VSWR, Insertion loss, R.F. leakage etc., are available from the factory upon request. Specifications in the following table are recommended for any procurement documents or drawings. In the event of any conflict between these specifications and other documentation, these specifications shall govern. These specifications are subject to change according to the latest revision.

REQUIREMENT	GENERAL SPECIFICATIONS		
GENERAL			
Standard Materials	STEEL corrosion resistant 1.4305 per DIN 17440 (QQ-S-764, class 303 or ASTM-A-582-80) ALUMINUM AIMg4.5Mn per DIN 1725, AlMgSi0.5 per DIN 1725, AlMgSi1 per DIN 1725 (6061-T6 per QQ-A-225/8). BRASS CuZn39Pb3 per DIN 17660 (QQ-B-626, half hard). COPPER BERYLLIUM 33-25 CuBe2Pb H per DIN 17666 (QQ-C-530). TFE Fluorocarbon per DIN 52900 (MIL-P-19468 and L-P403). SILICONE RUBBER per DIN 3771 (MIL-R-5847 and ZZ-R-765, Class II B,) Grade 50 - 75. BORRIUM NITRITE Dielectric for high power applications per inhouse specification.		
Finish for COPPER BERYLLIUM	Center Contacts shall be gold plated to a minimum thickness of .00005 inch (1.27 $\mu$ m) in accordance with MIL-G-45204, Type II, Grade C. Outer conductors shall be gold plated to a thickness of .00003 inch (0.8 $\mu$ m) per MIL-G-45204, Type II, Grade C, or silver plated to a thickness of .0001 inch (2.5 $\mu$ m) per QQ-S-365.		
STAINLESS STEEL	Shall be passivated per QQ-P-35 or gold plated to a thickness of .00003 inch (0.8 μm) per MIL-G-45204, Type II, Grade C.		
ALUMINUM	Conductive Parts shall have an iridited finish per MIL-C-5541.		
BRASS VARIOUS	Other parts, such as Coupling Nuts and Back-Bodies shall be anodized per MIL-A-8625. Gold plated to a thickness of .00003 inch (0.8 μm) min. per MIL-45204, Type II, Grade C, or nicle plated to a thickness of .0002 inch (5μm) per QQ-N-290, grade E, or silver plated to a thickness of .0001 inch (2.5 μm) per QQ-S-365. Imoloy .0001 inch (2.5 μm) min. plating, consisting of 55% Copper / 20% Zinc / 25% Tin		
Design	(on special request).  The design shall be such that the outline dimensions in this catalog are met. In addition,		
	the assembled connector shall meet the interface dimensions.		
ELECTRICAL	DC 23.0 CH=		
Frequency Range	DC - 22.0 GHz min. The impletion peristance shall not be less than 5.000 mass home.		
Insulation Resistance	The insulation resistance shall not be less than 5.000 megohms.		
Voltage Standing Wave Ratio (VSWR)	1.05 + 0.009 * f (GHz)		
Contact Resistance	The center contact resistance drop shall not exceed 2.0 milliohms and the outer contact resistance drop shall not exceed 2.0 milliohms.		
Dielectric Withstanding Voltage	The magnitude of the test voltage shall be 1.000 volts rms at sea level.		
RF High Potential Withstanding Voltage	The RF high potential withstanding voltage is 1.000 volts rms at 5 MHz. Leakage is not applicable.		
RF Leakage	RF Leakage is not applicable		
Insertion Loss	(.05  SQT(f(GHz)))  dB		
MECHANICAL			
Connector Durability  Cable Retention Force	The connector is to be tested and its mating connector shall be subjected to 500 insertion min Withdrawal cycles / minute are not applicable. The connector shall show no evidence of mechanical failure and the connector shall meet the mating characteristic requirements.		
Coupling Nut Retention Force	6 pounds (26.7 N) min.  Not applicable for Female connectors. For male connectors, the axial force is 6 lbs		
, ,	(26,7  N)  max.		
Force to Engage and Disengage	The torque required to engage shall not exceed 3 lbs. (13.4 N). The disengage force shall not exceed 1.5 lbs. (6.7 N) max.		
Mating Characteristics	See interface dimensions shown on next page. Applicable to Females only: oversize pin .0373 inch (0.09 mm) max. dia., .045inch (1.15 mm) deep; insertion force max. with min. dia. pin is not applicable; withdrawal force 1.0 oz (2.8 N) min. with .0355 inch (0.9 mm) max. dia. pin.		
Recommended Mating Torque	Recommended Mating Torque is not applicable.		
ENVIRONMENTAL			
Corrosion (Salt Spray)	Specification MIL-STD-202, Method 101, Test Condition B. The salt solution shall be 5%.		
Vibration	Specification MIL-STD-202, Method 204, Test Condition D.		
Shock	Specification MIL-STD-202, Method 213, Test Condition I.		
Thermal Shock	Specification MIL-STD-202, Method 107, Test Condition B, except high temperature shall be + 200°C.		
Moisture Resistance	Specification MIL-STD-202, Method 106. Step 7b (vibration) shall be omitted. Insulation resistance shall be 200 megohms min. within 5 minutes of removal from humidity.		
Corona Level	The connector shall not exhibit breakdown (corona) when the applied voltage is 335 volts rms		



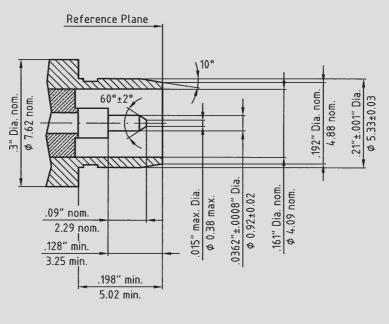
# **BMA Female**



Dimensions shown are inches over millimeters.

Frequency: DC - 22.0 GHz min.

# **BMA Male**



Dimensions shown are inches over millimeters.



# BMA

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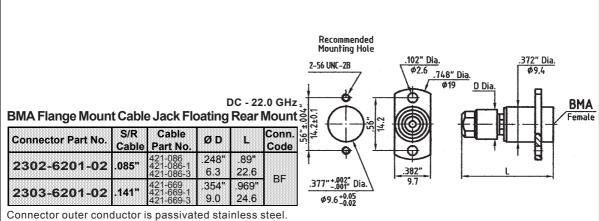
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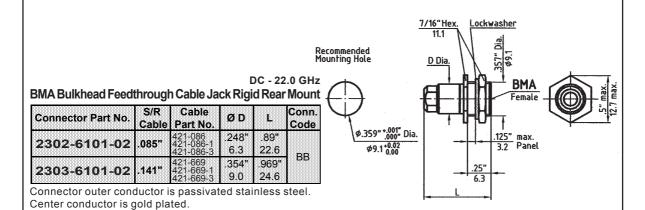
**APPENDIX** 

# **BMA Semi-Rigid Connectors**





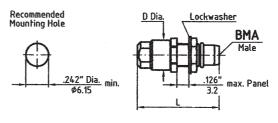
Connector outer conductor is passivated stainless steel. Center conductor is gold plated.



# DC - 22.0 GHz BMA Bulkhead Feedthrough Cable Plug Rear Mount

	•	_	
Connector Part No.	S/R Cable Cable Part No.	ØD L	Conn. Code
2302-1101-02	.085" 421-086 421-086-1 421-086-3	248" 787" 6.3 20.0	DM
2303-1101-02	. <b>141"</b> 421-669 421-669-1 421-669-3	.354" .866" 9.0 22.0	DIVI

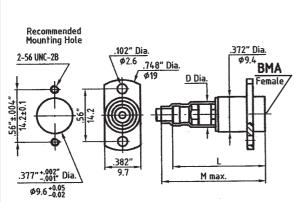
Connector outer conductor is passivated stainless steel. Center conductor is gold plated.



Dimensions shown are inches over millimeters. Standard units have stainless steel finish (last two digits of the P/N are -02). Interfaces are per Spectrum Elektrotechnik GmbH Specifications. For details please refer to the beginning of this section.



# Flexible Cable Connectors, Type BMA



# **BMA Flange Mount Cable Jack Floating Rear Mount**

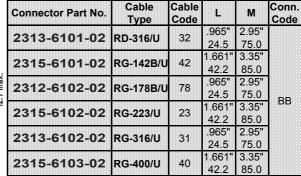
Connector Part No.	Cable Type	Cable Code	L	M	Conn. Code
2313-6201-02	RD-316/U	32	1.079" 27.4	3.071" 78.0	
2315-6202-02	RG-142B/U	42	1.661" 42.2	3.35" 85.0	
2312-6202-02	RG-178B/U	78	1.079" 27.4	3.071" 78.0	RF
2315-6204-02	RG-223/U	23	1.661" 42.2	3.35" 85.0	רסר
2313-6202-02	RG-316/U	31	1.079" 27.4	3.071" 78.0	
2315-6203-02	RG-400/U	40	1.661" 42.2	3.35" 85.0	

Connector outer conductor is passivated stainless steel. Center conductor is gold plated. Dimensions shown are inches over millimeters.

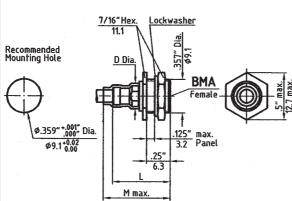
DC - 18.0 GHz

DC - 18.0 GHz

# BMA Bulkhead Feedthrough Cable Jack Rigid Rear Mount



Connector outer conductor is passivated stainless steel. Center conductor is gold plated. Dimensions shown are inches over millimeters.



# **BMA Bulkhead Feedthrough Cable Plug Rear Mount**

Connector Part No.	Cable Type	Cable Code	L	М	Conn. Code
2313-1101-02	RD-316/U	32	.965"	2.95"	
			24.5 1.26"	75.0 3.35"	
2315-1102-02	RG-142B/U	42	32.0	85.0	
2312-1102-02	RG-178B/U	78	.965" 24.5	2.95" 75.0	
2315-1104-02	RG-223/U	23	1.26" 32.0	3.35" 85.0	BM
2313-1102-02	RG-316/U	31	.965" 24.5	2.95" 75.0	
2315-1103-02	RG-400/U	40	1.26" 32.0	3.35" 85.0	

Connector outer conductor is passivated stainless steel. Center conductor is gold plated. Dimensions shown are inches over millimeters.

Recommended Mounting Hole  Lockwasher  BMA  Male  242" Dia.  96,15 min.  M max.
---

Dimensions shown are inches over millimeters. Standard units have stainless steel finish (last two digits of the P/N are -02). Interfaces are per Spectrum Elektrotechnik GmbH Specifications. For details please refer to the beginning of this section.

DC - 18.0 GHz

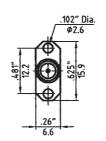
# **BMA Circuit Board Connectors**

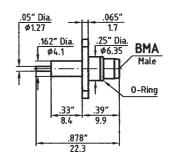


# **BMA Male Flange Mount Tab Termination**

Connector Part No.	2399-6301-02
Frequency Range	DC to 22.0 GHz

Connector outer conductor is passivated stainless steel. Center conductor is gold plated.

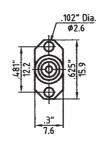


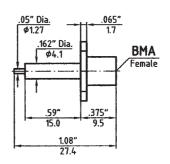


# **BMA Female Flange Mount Tab Termination**

Connector Part No.	2399-6201-02
Frequency Range	DC to 22.0 GHz

Connector outer conductor is passivated stainless steel. Center conductor is gold plated.

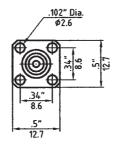


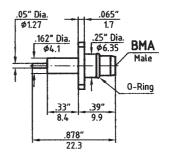


# **BMA Male Flange Mount Tab Termination**

Connector Part No.	2399-7001-02
Frequency Range	DC to 22.0 GHz

Connector outer conductor is passivated stainless steel. Center conductor is gold plated.

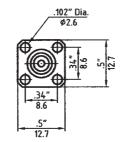


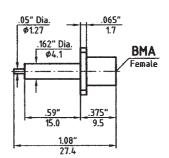


# **BMA Female Flange Mount Tab Termination**

Connector Part No.	2399-6001-02
Frequency Range	DC to 22.0 GHz

Connector outer conductor is passivated stainless steel. Center conductor is gold plated.





Dimensions shown are inches over millimeters. Standard units have stainless steel finish (last two digits of the P/N are -02). Interfaces are per Spectrum Elektrotechnik GmbH Specifications. For details please refer to the beginning of this section.

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**BMA PUSH-ON** 

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**APPENDIX** 

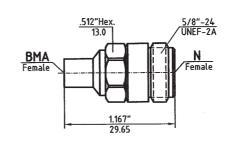
1 RMA Specifications/Interface Dimensions			
1. BMA Specifications/Interface Dimensions 2. Connectors of Type N PUSH-ON			
	Full Locking		
3.			
	Non Locking		
	Float Mount Non Locking	to N	

# **BMA Between-Series Adapters**



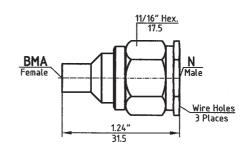
Adapter Part No.	8001-BW61-02
Connector Config.	BMA-f to N-f
Frequency Range	DC to 18.0 GHz
VSWR	1.06 + 0.005 x f (GHz)

Connector outer conductor is passivated stainless steel. Center conductor is gold plated.



Adapter Part No.	8001-BW51-02
Connector Config.	BMA-f to N-m
Frequency Range	DC to 18.0 GHz
VSWR	1.06 + 0.005 x f (GHz)

Connector outer conductor is passivated stainless steel. Center conductor is gold plated.



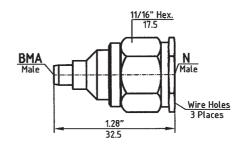
Adapter Part No.	8001-BM61-02
Connector Config.	BMA-m to N-f
Frequency Range	DC to 18.0 GHz
VSWR	1.06 + 0.005 x f (GHz)

Connector outer conductor is passivated stainless steel. Center conductor is gold plated.

.512"Hex. 13.0	5/8"-24 UNEF-2A
BMA Male	
	Female
	-94
1.268" 32.2	-

Adapter Part No.	8001-BM51-02
Connector Config.	BMA-m to N-m
Frequency Range	DC to 18.0 GHz
VSWR	1.06 + 0.005 x f (GHz)

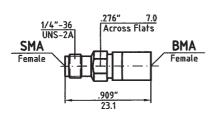
Connector outer conductor is passivated stainless steel. Center conductor is gold plated.



Dimensions shown are inches over millimeters. Standard units have stainless steel finish (last two digits of the P/N are -02). Interfaces are per MIL-C 39012, MIL-C-87104/2, MIL-C-3643, MIL-STD-348, IEC-169-7, IEC-457-2, DIN 47 223, DIN 47 226, DIN 47 298, Spectrum Elekrotechnik GmbH Specifications, where applicable. For details please refer to the beginning of this section.

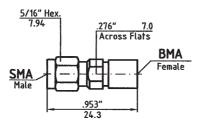


# Between-Series Adapters, Type BMA



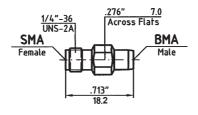
Adapter Part No.	8001-BW21-02
Connector Config.	BMA-f to SMA-f
Frequency Range	DC to 18.0 GHz
VSWR	1.06 + 0.005 x f (GHz)

Connector outer conductor is passivated stainless steel. Center conductor is gold plated.



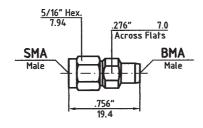
Adapter Part No.	8001-BW11-02
Connector Config.	BMA-f to SMA-m
Frequency Range	DC to 18.0 GHz
VSWR	1.06 + 0.005 x f (GHz)

Connector outer conductor is passivated stainless steel. Center conductor is gold plated.



Adapter Part No.	8001-BM21-02
Connector Config.	BMA-m to SMA-f
Frequency Range	DC to 18.0 GHz
VSWR	1.06 + 0.005 x f (GHz)

Connector outer conductor is passivated stainless steel. Center conductor is gold plated.



Adapter Part No.	8001-BM11-02
Connector Config.	BMA-m to SMA-m
Frequency Range	DC to 18.0 GHz
VSWR	1.06 + 0.005 x f (GHz)

Connector outer conductor is passivated stainless steel. Center conductor is gold plated.

Dimensions shown are inches over millimeters. Standard units have stainless steel finish (last two digits of the P/N are -02). Interfaces are per MIL-C 39012, MIL-C-87104/2, MIL-C-3643, MIL-STD-348, IEC-169-7, IEC-457-2, DIN 47 223, DIN 47 226, DIN 47 298, Spectrum Elekrotechnik GmbH Specifications, where applicable. For details please refer to the beginning of this section.



