Connector Type	Cable Type	Connector Components		Tools Required	
2015-2124-02	· ·		ECTRIC FERRULE / / / CENTER CONDUCTOR	BACK BODY	·
Procedure	Slide back body over cable		BACK		
Procedure 2	Trim outer conductor and dielectric to dimensions shown. A = 5.3 (.209") B = 0 C = 8.5 (.335")		A C		
Procedure 3	Slide ferrule over outer conductor, seat firmly and solder.				
Procedure 4	Trim dielectric. It should be flush with the ferrule.				
Procedure 5	Slide center conductor of connector over center conductor of cable, seat firmly and solder. E = 0.45 (.018")		E O O O O O O O O O O O O O O O O O O O		
Procedure 6	Slide dielectric over center conductor. Insert cable assembly into connector housing, engage threads of back body and connector housing and torque to 45 inch pounds (5.1 Nm).		CONNECTOR HOUSING DIELECTRIC BACK BODY		