	ectrum	Assembly In	struction No. 1701-1102-02	
Connector Type	Cable Type	Connector Components		Tools Required
	S/R .047"		CONNECTOR HOUSING FERRULE BACK BODY	
Procedure	Assemble connector as shown (see also page 2).			
Procedure 2	Slide ferrule over outer conductor, seat firmly and solder.		<u>1.1 ± 0.1</u> 0.043"±0.004"	_
Procedure 3	Trim outer conductor and dielectric. It should be flush with the ferrule. Point center conductor as shown.			
Procedure 4	Before proceeding please make sure that the connector housing assembly is completed properly with the center contact assembly, inner housing and the small dialectric (as shown on page 2). Attention: Do not install the small dielectric reverse!			

Spectrum Elektrotechnik GmbH P.O. Box 45 05 33, 80905 Munich, Germany Tel. (89) 354 804-0, Fax (89) 354 804-90 (Country Code: 49)

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