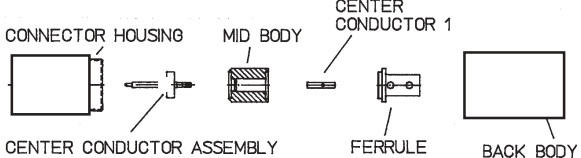
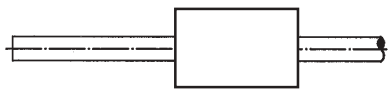
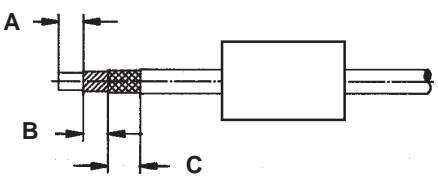
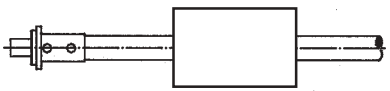
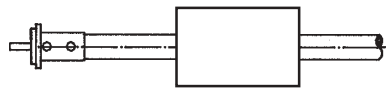
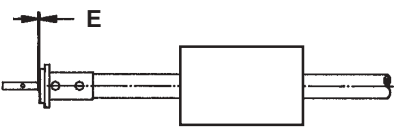
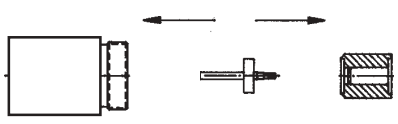
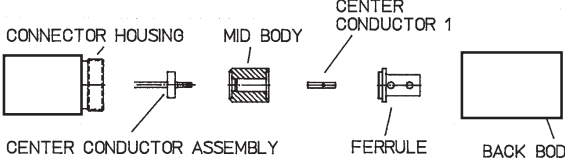
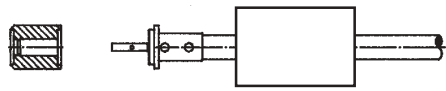
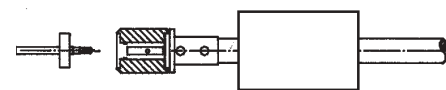


Connector Type	Cable Type	Connector Components	Tools Required
K-Female	1403		
Procedure 1	Slide back body over cable		
Procedure 2	Trim outer conductor and dielectric to dimensions shown. A=3.6 (.142"); B=8.0 (.315"); C=0; E=0.2 (.008")		
Procedure 3	Slide ferrule over outer conductor, seat firmly and solder.		
Procedure 4	Trim dielectric. It should be flush with the ferrule.		
Procedure 5	Slide center conductor 1 over center conductor of cable, seat firmly against soldering gauge and solder.		
Procedure 6	Make sure that center conductor assembly slides easily into mid body and connector housing		

Assembly Instruction 1599-2105-02 (2/2)

Connector Type	Cable Type	Connector Components	Tools Required
K-Female	1403		
Procedure 7	Insert cable assembly into mid body.		
Procedure 8	Thread center conductor assembly into center conductor 1 until it is finger tight. The use of Silver Epoxy at only the threads and heattread is recommended.		
Procedure 9	Insert cable assembly into connector housing. Engage threads of back body and connector housing and torque to 45 inch pounds (5.1 Nm).	